

CLAIM AMENDMENTS

1 -- 7. (canceled)

1 8. (currently amended) A cutting-tool assembly
2 comprising:

3 a rotatable tool holder formed with an outwardly open
4 seat having an outwardly directed floor;

5 a cartridge engaged in the seat, carrying a cutting
6 insert, and formed with

7 an inwardly open groove defining a groove axis
8 and having a substantially cylindrical
9 surface confronting and extending at a
10 small acute angle to the seat floor and
11 [[with]]

12 a radially extending bore opening into the
13 seat;

14 an adjustment wedge axially shiftable in and shaped
15 generally complementarily to the groove, having a formation
16 extending transversely of the axis, and bearing radially outward on
17 the groove surface and radially inward on the seat floor, whereby
18 axial shifting of the adjustment wedge radially shifts the
19 cartridge in the groove;

20 means including an eccentric pin seated and rotatable in
21 the bore and engaging the formation of the adjustment wedge for
22 axially shifting the adjustment wedge in the groove and thereby

23 radially displacing the cartridge in the seat on rotation of the
24 pin, ~~the bore having a depth such that the pin in an inner~~
25 ~~position is wholly received in the bore and does not project from~~
26 ~~the bore into the groove; [[and]]~~

27 a retaining element removably received in the cartridge
28 and projecting radially into the bore at ~~a location impeding~~
29 ~~movement of the pin into the inner position~~ outward of the
30 formation of the pin;

31 a retaining body; and

32 means for pressing the retaining body against the
33 cartridge generally parallel to the seat floor and thereby locking
34 the cartridge against displacement in the seat.

1 9. (previously presented) The cutting-tool assembly
2 defined in claim 8 wherein the formation is a transverse groove in
3 the adjustment wedge and the eccentric pin has a cylindrical end
4 extension engaged in the transverse groove.

1 10. (previously presented) The cutting-tool assembly
2 defined in claim 8 wherein the angle is between 8° and 12°.

11. (canceled)

1 12. (currently amended) The cutting-tool assembly
2 defined in claim ~~[[11]]~~ 8 wherein the seat floor is flat and the
3 wedge has a flat face riding on the seat floor.

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13 and 14. (canceled)